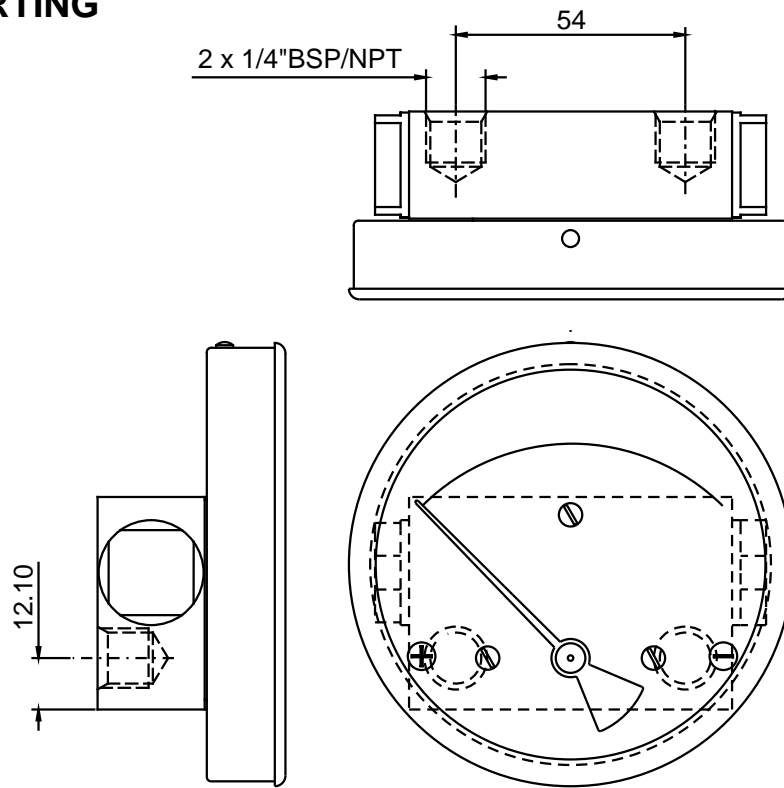


PORTING DETAILS, PISTON INSTRUMENTS (200 DPG)

BACK PORTING



BOTTOM PORTING

